



ASSEMBLY INSTRUCTIONS



1020MM HIGH WORK BENCH MODULES

M1-1, M1D-1, M2-1 and M2D-1

USING AN M2-1 AS AN EXAMPLE

YOU'LL NEED



ASSEMBLE THE END FRAMES

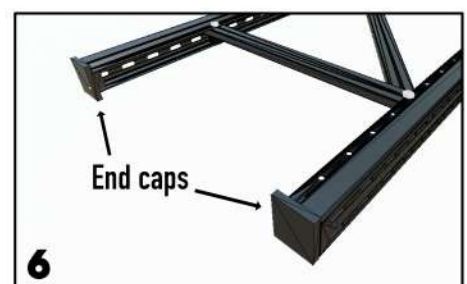
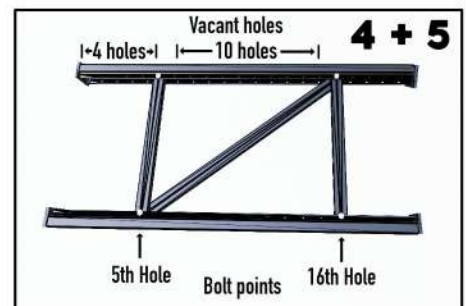
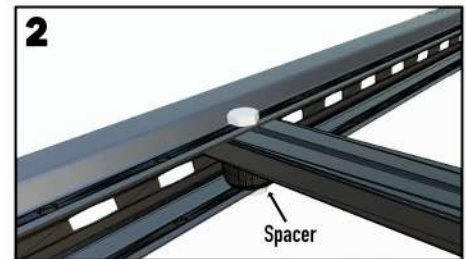


1000MM END FRAME

1. 1000MM UPRIGHT X 2
2. HORIZONTAL STAY X 2
3. DIAGONAL STAY X 1
4. SPACER X 2
5. NUT, BOLT & WASHER X 4
6. END CAP X 4

1000MM END FRAME

1. Lay the 1000mm Uprights parallel to one another on a flat surface.
2. Start by placing the Horizontal Stay inside a 1000mm Upright lining it up with the 5th hole from the bottom of the Upright. Use a Spacer to fill the gap inside the end frame and fasten loosely with a bolt, washer and nut.
3. On the opposite 1000mm Upright, line up the other side of the Horizontal Stay inside the Upright at the 5th hole from the bottom overlapped with one Diagonal Stay and fasten loosely with a bolt, washer and nut.
4. Leave a gap of 10 holes and inside the first 1000mm Upright at the 11th hole push the bolt through the other end of the Diagonal Stay as well as another Horizontal Stay. Fasten loosely with a nut and washer.
5. On the opposite 1000mm Upright leave a gap of 10 holes and fasten loosely the other end of the Horizontal Stay and a Spacer with a bolt, washer and nut.
6. Tighten all the nuts and bolts and place the End Caps in the top and bottom of the 1000mm Uprights.



1000MM END FRAME



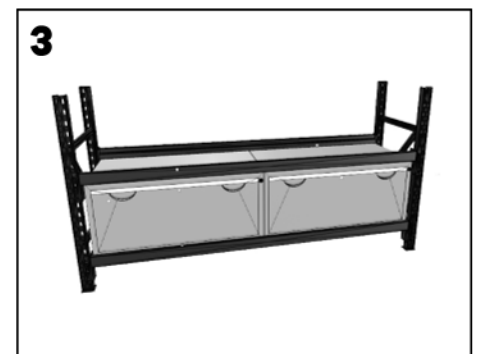
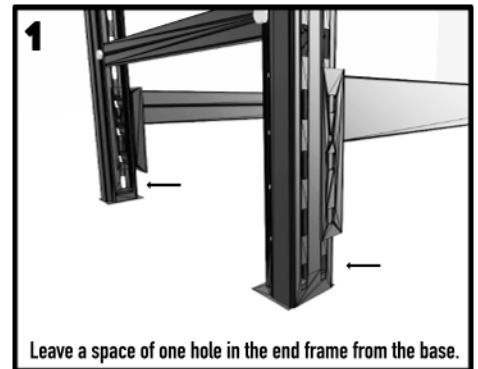
COMPLETE

ASSEMBLE THE MODULE

NOTE: Be mindful when opening the packaging. The draws and cabinets have keys which are taped to the unit; and the Beams have Beam Pins. It is a good idea to unlock each drawer/cabinet as you go and place the relevant keys inside and the Beam Pins all in one accessible location.

1. Fit the 1800 or 900 Beams (depending on Module size) into the 1000mm End Frames leaving a space of one hole from the base of the end frames. Use the L shaped Beam Pins included in the beam packaging to secure each Beam to each End Frame.
Note: these assembly instructions refer to a M2-1, refer to the image of your module on the website as a guide to placement of 1800 and 900 Beams and End Frames.
2. Gently place the D1 Drawers, D6 Drawers, Cabinet 765's or Black Metal Shelves (depending on your below work bench configuration) within the recess of the mounted beams. If you have Cabinet 765's or D6 Drawers skip to Step 5.
3. Fit the next two beams above the drawers or shelves. If your module has Large D1 Drawers at the bottom the End Frames will fit directly above in the 11-13th holes. If your module has shelving at the bottom you can mount the next End Frames in the 11-13th holes from the base of the End Frame. Secure the beams in place with Beam Pins.
4. Mount the D4 Drawers (or Metal Black Shelving – depending on module) in the recess of the beams just attached.
5. Fit in two beams directly above the draws with Beam Pins in the 19-20th holes from the base of the End Frame. This will be at the top of the End Frame.

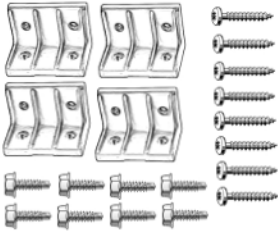
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ASSEMBLE THE MODULE

Quantities of small parts doubled for M1D and M2D

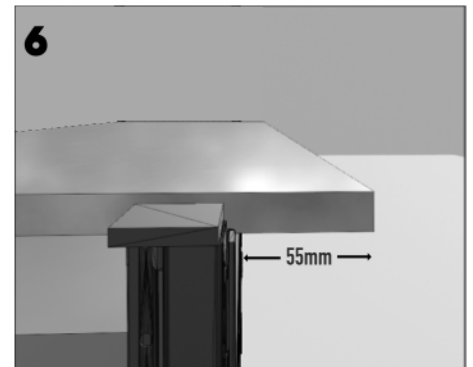
Supplied per laminate work bench:
4 x L Bracket
8 x 16mm Hex Head Screws
8 x 16mm Phillips Head Wood Screws



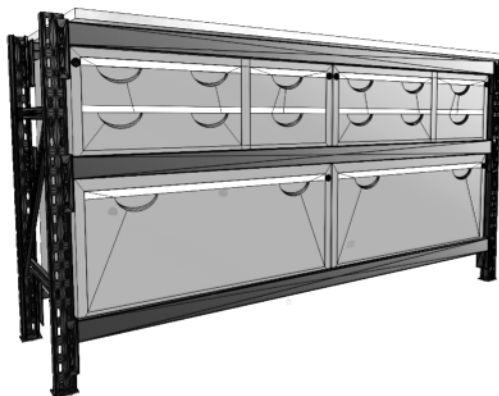
Supplied per work bench sleeve:
2 x Phillips Head 10mm Wood Screws



5. Place the work bench on top of the beams just mounted.
6. FOR M1D and M2D: leave an overhang of 55mm at the outer edge of the module between the edge of the work bench and the Horizontal Beam. Alternatively place the two work benches on either side and align flush with each other in the centre in desired location.
7. Place the black L bracket 100mm in from the end frame flush underneath the work bench. Secure to the Horizontal Beam using the 16mm hex head screws. Whilst holding the work bench down to avoid movement, secure the L Bracket to the underside of the work bench using the 16mm phillips head wood screws. Repeat this step 4 times at each corner of the work bench.
8. (Skip this step if no Work Bench Sleeve) Leaving the protective plastic on, slide the Work Bench Sleeve over the work bench with the folded return towards the front. Secure using the two phillips head 10mm wood screws in the holes provided under the front return of the Work Bench Sleeve
9. If you have a Work Bench Sleeve peel the protective plastic away carefully. If you have a M1D or M2D push the two units flush up against one another.



MODULE COMPLETE



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