



ASSEMBLY INSTRUCTIONS



4200mm - Full Bay - Steel



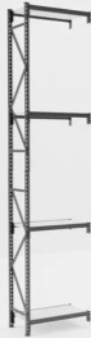
4200mm - Full Bay - Particle



4200mm - Full Bay - Mesh



4200mm - Add On - Steel



4200mm - Add On - Particle



4200mm - Add On - Mesh

LONGSPAN METAL SHELVING

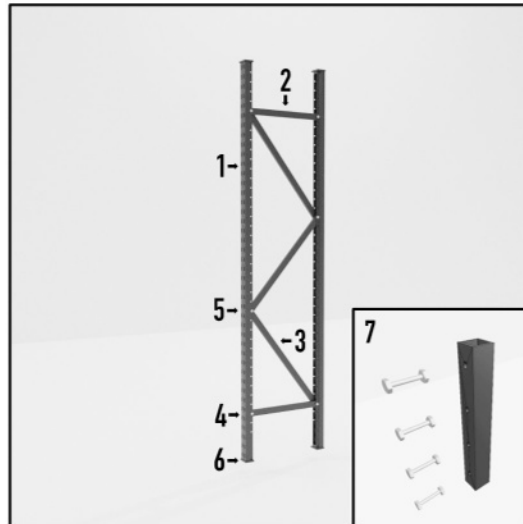
4200mm High - Full Bay and Add On Bay

USING 4200MM - FULL BAY AS AN EXAMPLE

YOU'LL NEED



ASSEMBLE THE 2100MM END FRAMES

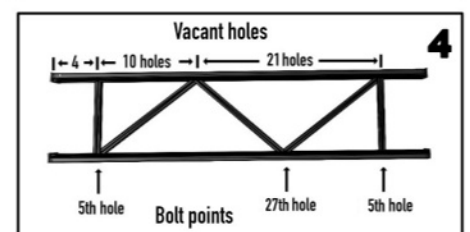
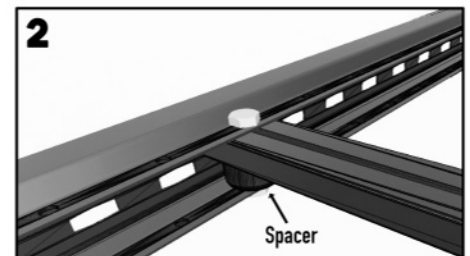


2100MM END FRAME COMPONENTS

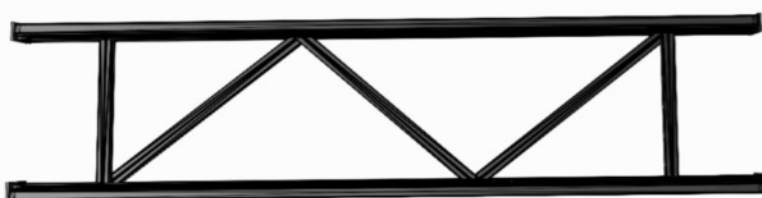
1. 2100MM UPRIGHT X 2
2. HORIZONTAL STAY X 2
3. DIAGONAL STAY X 3
4. SPACER X 2
5. NUT, BOLT & WASHER X 6
6. END CAP X 4
7. SPLICING KIT
8. HEAVY DUTY FOOT PLATES x 2
9. HEAVY DUTY FOOT PLATE BOLTS x 4

2100MM END FRAME

1. Lay the 2100mm Uprights parallel to one another on a flat surface.
2. Start by placing the Horizontal Stay inside the first 2100mm Upright lining it up with the 5th hole from the bottom of the Upright. Use a Spacer to fill the gap inside the end frame and fasten loosely with a bolt, washer and nut.
3. On the opposite 2100mm Upright, line up the other side of the Horizontal Stay inside the Upright at the 5th hole from the bottom overlapped with one Diagonal Stay and fasten loosely with a bolt washer and nut.
4. Leave a gap of 10 holes and inside the first Upright at the 11th hole insert the bolt through the other end of the Diagonal Stay as well as another Diagonal Stay. Fasten loosely with a nut and washer.
5. On the second Upright leave a gap of 21 holes and fasten loosely the other end of the Diagonal Stay overlapped with a new Diagonal Stay with a bolt, washer and nut.
6. Return the end of this Diagonal Stay to the first Upright and leaving a gap of 21 holes secure it loosely with a Horizontal Stay with a bolt, washer and nut. There should be a distance 4 holes from the top i.e securing it in the 5th hole.
7. Tighten all of the nuts and bolts.



END FRAME



COMPLETE

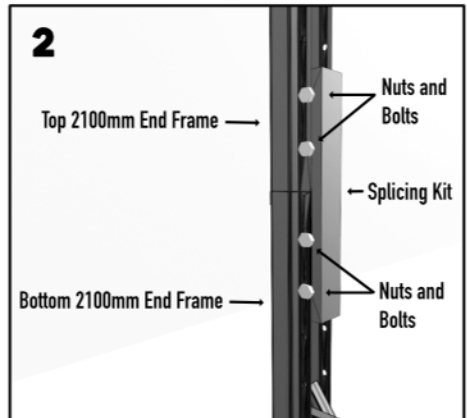
ASSEMBLE THE SHELVING

1. Start by laying two 2100mm End Frames end to end on a flat surface as shown.
2. Fit the Splicing Kit inside the End Frames where they meet. Line up the four holes of the Splicing kit with two holes from the top End Frame and two holes from the bottom End Frame. Secure with the extra bolts provided with the Splicing Kit. Repeat this process for all points where the End Frames meet. All your End Frames should now be 4200mm in height.
3. The 4200mm High Longspan Metal Shelving is supplied with Heavy Duty Foot Plates and bolts for securing the End Frames to a concrete floor. Fit these to the bottom of the End Frame posts before erecting.
4. Fit two horizontal Beams lowest to the ground to an End Frame. If you are assembling a Full Bay - connect the other end of the Horizontal Beams to the other End Frame. If you are assembling an Add On Bay - connect the Horizontal Beams to the desired end of an existing Steelspan Module or shelving. Tap the beams down into place with a rubber mallet if required and secure in place with the Beam Pins provided.
5. Fit the remaining Horizontal Beams into the End Frames at the desired heights, ensuring the front and rear Beams are level. Secure into place with Beam Pins.
6. Fit the shelving panels into the recesses of the Horizontal Beams (shelf sizing may vary for Particleboard).
 - For 600mm width shelving use one 600mm shelf per level.
 - For 900mm width shelving use one 900mm shelf per level.
 - For 1200mm width shelving use two 600mm shelves per level.
 - For 1500mm width shelving use one 900mm shelf and one 600mm shelf per level.
 - For 1800mm width shelving use two 900mm shelves per level.
 - For 2100mm width shelving use two 600mm shelves and one 900mm shelf per level.
7. Once Shelving is constructed and placed in location - drill into concrete through the holes of the Heavy Duty Foot Plates and secure with concrete bolts provided.

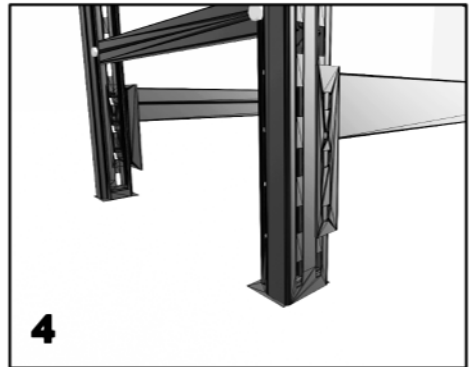
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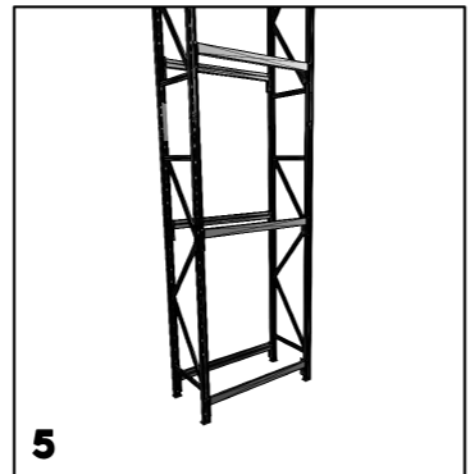
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ENJOY YOUR NEW STORAGE SYSTEM!